Reccomended Spare/Replacement Parts for Your Machine

Customer Name	Great Lakes Automation
Job Number	FC-24-21242
Part Name	Armatures

Feeding Concepts Inc.
317.773.2040
Parts@feedingconcepts.com

Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system

FCI Part Number	Description	Quantity on Machine Shipped	Notes
Bowl Drive Unit Parts			
E-0380	E Series Vibratory Coil for Drive Unit	2	
SP-15-38	3/8" Springs for 15" Drive Unit	9	
SP-15-14	1/4" Springs for 15" Drive Unit	1	
SP-15-316	3/16" Springs for 15" Drive Unit	1	
#24	Rubber Isolation Feet for Drive Unit	4	
Inline Drive Parts			
E-0383	E Series Vibratory Coil for Inline Driver	1	
SP-IN-18	1/8" Springs for Inline Driver	4	
Hopper Drive Parts			
E-0185	E Series Vibratory Coil for Hopper Driver	1	
SP-HP-18	1/8" Springs for Hopper Driver	3	
#27	Rubber Isolation Feet for Hopper Driver	4	

Control Box Components		
121-000-2005	Rodix FC-205 Plus Controller for Bowl, Hopper, and Inline	3
123-000-0145	Control Cable for Rodix FC-205 to Potentiometers	3
8921030000	Weidmuller 24V Relay, 4CO	1
1122750000	Weidmuller 12V Relay, 1CO	1
123480000	Weidmuller 12V Relay, 2CO	1
EX9PBD23	Noark Electric 22mm Selector Switches	3
EX9IL2N3	Noark Electric 22mm Pilot Light, Green	1
Sensors and Cables		
Q4XTBLAF500Q8	Banner Q4X Laser Sensor for Bowl Level Sensor	1
RKT4-225/5M	Lumberg M12 Cordset for Q4X	1
FS-N41C	Keyence Main Unit Amplifier	1
FU-77TZ	Keyence Fibers for Linear Track Switch	1
OP73864	Keyence M8 Cordset for Amplifier to Control Box	1
Pneumatic Components		
AW30-N02E-Z-B	SMC Air Filter/Regulator	1
PCM10-125-03B	3 Port Air Outlet Manifold	1
AV3000-N03-5K02B-Z-A	SMC Air Regulator w/ Electric Shutoff Valve, 3/8" NPT, w/ Gauge	1
FCI100	Flexible/Mountable Airjet	3